



- NOTES:**
- HEADS & VAPOR SECTION TO BE STAMPED WITH VESSEL SERIAL NO.
  - BOLT HOLES TO STRADDLE G & S (UNLESS NOTED)
  - WEIGHT EMPTY - 13000 LB. (LESS DRIVE)
  - ROTOR WEIGHT - 3000 LB.
  - DRIVE WEIGHT - SEE SEPARATE DWG. (IF FURNISHED)
  - WHEN LIFTING ROTOR USE FULL SWIVEL HOIST HOOK & CLEVIS LIFTING EYE WITH 1" B UNC STUD
  - JACKET VOLUME - 10 CU. FT. EA. JACKET
  - PRODUCT ZONE WETTED PARTS ARE 304
  - INTERNAL NON-MACHINED SURFACES B
  - AFTER ASSEMBLY, THERMAL SECTIONS TO BE STAMPED 2 UPPER SECTION & LOWER SECTION.

JOB  
35465-ER  
RECORD

REF. QTY.	SERVICE	TYPE	SIZE & DESCRIPTION	REMARKS	MATERIAL
1	FLUSH INLET	TAPPED	1/8" F.P.T. - PLUGGED	TAPPED IN BOTTOM OUTLET	
1	MOUNTING RING			WELDED TO VAPOR SECTION	STEEL
2	SEAL FLUID OUTLET	TAPPED	1/4" F.P.T.	TAPPED IN HOUSING	
2	SEAL FLUID INLET	TAPPED	1/4" F.P.T.	TAPPED IN HOUSING	
1	VAPOR OUTLET	FLG'D.	20" 150 LB. ASA R.F. S.O.		SA-105/304SS
2	CONDENSATE OUTLET	FLG'D.	2" 150 LB. ASA R.F. S.O.	WELDED TO JACKET	SA-105
2	HEATING MEDIA INLET	FLG'D.	2" 150 LB. ASA R.F. S.O.	WELDED TO JACKET	SA-105
1	PRODUCT OUTLET	FLG'D.	6" 150 LB. ASA R.F. S.O.	LAP JOINT TYPE	304 SS
2	PRODUCT INLET	FLG'D.	2" 150 LB. ASA R.F. S.O.	LAP JOINT TYPE	304 SS

DESIGN	CODE: LATEST A.S.M.E. P.V. CODE SECT. VIII DIV. 1
DATE	INSPT. MANT. SD. STAMPING U
SIDE	MAX. W.P. 15 TEMP. HYDRO. TEST CORR. ALLOW.
JACKET	150 PSIG / 150 PSIG

NOTE: PRODUCT SIDE IS MANUFACTURER'S STANDARD DESIGN & CONSTRUCTION.

<small>The design is the property of Chemtron Process Equipment, Inc. and shall not be used for any other purpose without the written consent of Chemtron Process Equipment, Inc.</small>	<b>Chemtron Process Equipment, Inc.</b> P.O. Box 2880 Louisville, Kentucky 40203-0880	Date: 1-10-84 Rev: 4-17-84 Design: DE Drawn:	Project No.: KOS Job No.: Drawing No.:
<b>GENERAL ASSEMBLY</b> 36-144 T.F.P.		601136-K07	